

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

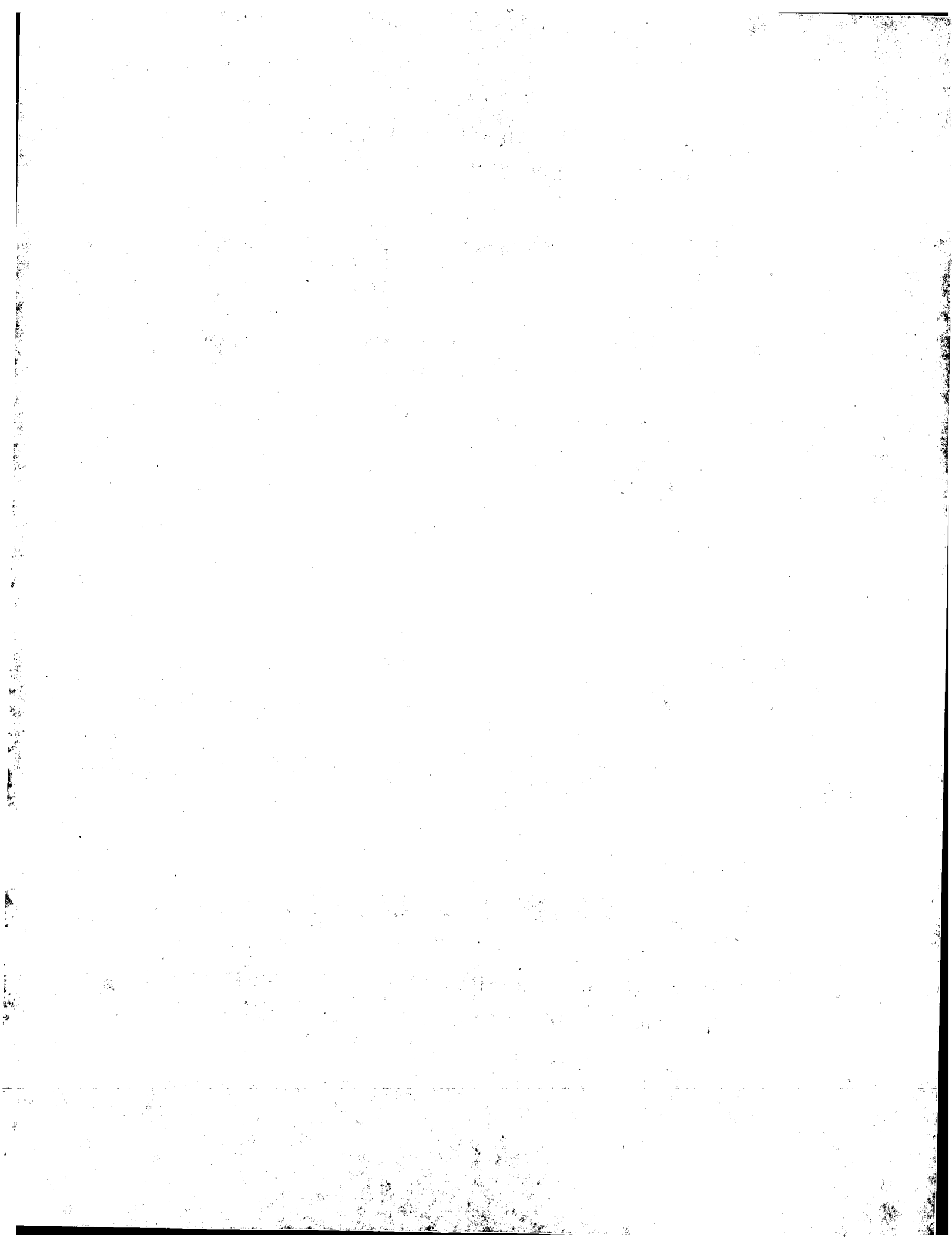
Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**



(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 0 941 939 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
15.09.1999 Bulletin 1999/37

(51) Int Cl.⁶: **B65D 65/46**

(21) Application number: **99200677.5**

(22) Date of filing: **08.03.1999**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventor: **Kimel, Howard**
Cincinnati, Ohio (US)

(74) Representative: **Barendregt, Frank, Drs.**
van Exter Polak & Charlouis B.V.,
P.O. Box 3241
2280 GE Rijswijk (NL)

(30) Priority: **10.03.1998 US 38182**

(71) Applicant: **Kemtec International, Inc.**
West Chester, Ohio (US)

(54) Soluble package

(57) A unitary package of soluble material is described for constituting a solution of known composition in which a predetermined quantity of a soluble compo-

sition is placed within a soluble container such that both the composition and the container when placed in a specified quantity of solvent dissolved to produce the solution of known composition.

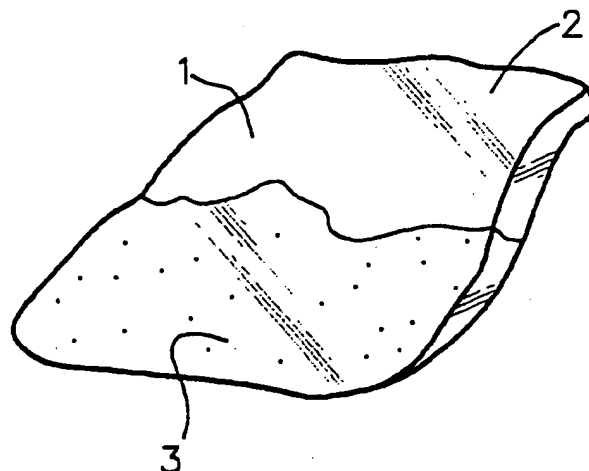


Fig. 1

EP 0 941 939 A1

Description**BACKGROUND OF THE INVENTION**

[0001] The present invention is directed to a pre-formed, sealed package containing a predetermined quantity of a composition for constitution into a solution of known concentration. More particularly, the present invention is directed to a soluble package or container which contains a predetermined quantity of a soluble composition such that the entire package can be reconstituted into a solution of known concentration by placing the package containing the composition into a suitable solvent such as water.

[0002] One of the more tedious and time consuming tasks found in laboratories and other locations where solutions of known concentration must be prepared is the actual preparation of the solution. Typically, this has evolved the measuring or weighing out of a specific quantity of a composition or mixture of compositions which are then dissolved in a specific quantity of solvent typically water. Besides the waste of time and inconvenience, these procedures inherently can lead to errors in the measuring out of the soluble material and/or the solvent as well as the hazard of material being spilled or coming into contact with the individuals involved in preparing the solutions.

[0003] It would, accordingly, be advantageous to provide a simple, fast way of preparing solutions of known concentration in which the tedious procedures of measuring out the soluble material and transferring it from a container to the solvent could be avoided. Such a system would also avoid much of the need for storing and maintaining large containers of soluble materials from which portions are removed for making up the required solutions.

SUMMARY OF THE INVENTION

[0004] Accordingly, the present invention is directed to a package of soluble material that substantially obviates one or more of the problems, limitations and disadvantages of the prior art.

[0005] Additional features and advantages of the invention will be set forth in the description which follows and in part will be apparent from the description or may be learned by practice of the invention. The objectives and other advantages of the invention will be realized and attained by the system particularly pointed out in the written description and claims hereof as well as the appended drawings.

[0006] To achieve these and other advantages and in accordance with the purpose of the invention, as embodied and broadly described the invention comprises a package of soluble materials for constituting a solution of known composition, wherein, a predetermined quantity of a soluble composition is disposed within a soluble container such that both the composition and the con-

tainer when placed in a specified quantity of solvent, dissolves to produce the solution of known composition.

[0007] In some cases it is desirable to include within the soluble package two discrete materials which interact if in direct contact. So to avoid a premature interaction of the discrete materials, one such material is contained within an inner soluble package which is smaller than and fits inside an outer soluble package. The other such material is contained within the outer soluble package. When the package is placed in a specified quantity of solvent, the outer soluble package dissolves first releasing its material into the solvent. Seconds later, as the solvent reaches and dissolves the inner soluble package, its contents are released into the solvent but after a brief interval, so that the content of the inner package never comes into direct contact with the undissolved material of the outer package.

[0008] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and intended to provide further explanation of the invention as claimed.

[0009] The accompanied drawings are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification illustrate one embodiment of the invention and together with the description serve to explain the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] Figure 1 is a perspective view of a sealed, soluble package containing a soluble, solid composition in accordance with the invention.

[0011] Figure 2 is a side view of a soluble capsule containing a soluble material in accordance with the present invention.

[0012] Figure 3 is a side view of a soluble capsule containing a soluble material in accordance with the present invention and an inner soluble capsule containing a discrete soluble material.

DETAILED DESCRIPTION OF THE INVENTION

[0013] In accordance with the present invention, a unitary package of soluble material is provided for constituting a solution of known composition in which a predetermined quantity of one or more soluble components is disposed within a soluble sealed container such that both the composition and the container when placed in a quantity of suitable solvent dissolved to produce the solution of known composition.

[0014] Reference will now be made in detail to preferred embodiments of the invention, examples of which are illustrated in the accompanying drawings.

[0015] As embodied herein and illustrated in Figure 1 of the drawings, a soluble bag-like package 1 is shown containing a soluble material 3 and sealed at one end 2 to provide a closed container. The quantity of the solu-

ble, material 7 is known having been weighed in advance. Typically, for example, a gram molecular weight of a particular compound might be included in a sealed water soluble package for placement in one liter of water in order to constitute a one mole solution. Clearly, multiples of this amount could also be packaged for constitution into either a greater volume of solution or a solution of greater or lesser concentration. Figure 2 of the drawings illustrates an alternative embodiment of the invention wherein the water soluble composition is placed in water soluble, two part capsule 4. The capsule consists of a body portion 5 having a cap 6 which slides over the body portion 5 to form a closed unitary container holding the water soluble composition 7.

[0016] The structure of the capsule in accordance with the invention is the same as found in ordinary gelatin capsules used for encapsulating medicinal materials. The particular soluble components placed in the capsule and the quantities of these components will be essentially the same as heretofore described with respect to package or envelope of Figure 1 of the drawings. While the particular water soluble package employed to enclose the predetermined quantity of soluble composition in accordance with the invention can be any suitable material which is soluble in the solvent being employed, typical materials for use in constituting aqueous solutions are polyvinyl alcohol for the envelope and gelatin for the capsule. Important considerations in selecting the material from which the package itself is to be constituted will be the solvent into which the package is to be placed as well as the compatibility of the dissolved package with the soluble composition. Clearly, when the soluble composition is dissolved, it should not undergo any chemical reaction or undesirable bonding with the dissolved package, particularly if this would have an affect upon the ultimate concentration or composition of the solution. It will also be important that the packaging material not react with the solid component placed within it.

[0017] Illustrated in Figure 3, is a soluble package or capsule 4, comprised of a bottom portion 5 and a cap portion 6. An inner capsule 8 is proportioned to fit within the outer capsule 4. The inner capsule 8 contains one discrete chemical substance 9 while the remaining volume of the capsule 4 contains a second discrete chemical substance 7. Thus the two substances, which would interact if in direct contact, do not come into direct contact until the soluble package is put into the solvent.

[0018] It will be apparent to those skilled in the art that various modifications and variations can be made in the system of the present invention without departing from the spirit or scope of the invention. Thus it is intended that the present invention cover the modifications in variations of this invention provided they come within the scope of the appended claims and their equivalent.

Claims

1. A unitary package of soluble materials for constituting a solution of known composition comprising:

a predetermined quantity of a soluble composition disposed within a soluble container such that both said composition and container when placed in a specified quantity of solvent dissolve to produce the solution of known composition.

2. The unitary package of Claim 1 wherein said solvent is water.

3. The unitary package of Claim 1 wherein said package is a soluble envelope.

4. The unitary package of Claim 1 wherein both said composition and container are water soluble.

5. The unitary package of Claim 4 wherein said composition is a single water soluble compound.

6. The unitary package of Claim 5 wherein said compound is present in said container in an amount which is its gram molecular weight or a multiple thereof.

7. The unitary package of Claim 1 wherein said composition comprises a plurality of soluble components, each present in a predetermined proportion to the others.

8. The unitary package of Claim 3 wherein said soluble envelope is sealed.

9. The unitary package of Claim 1 wherein said container is a gelatin capsule.

10. The unitary package of Claim 3 wherein said envelope is made of polyvinyl alcohol.

11. A package of soluble materials for constituting a solution of known composition comprising:

a predetermined quantity of a first soluble composition disposed within an outer soluble container

a predetermined quantity of a second soluble composition disposed within an inner soluble container, proportioned to fit within said outer soluble container, such that both of said compositions and both of said compositions and both of said containers when placed in a specified quantity of solvent dissolve to produce the solution of known composition.

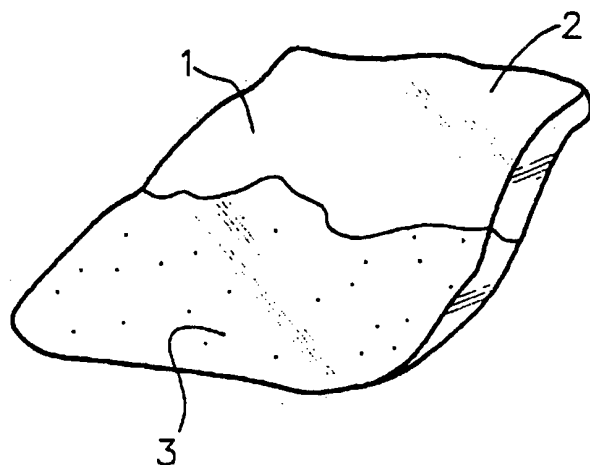


Fig. 1

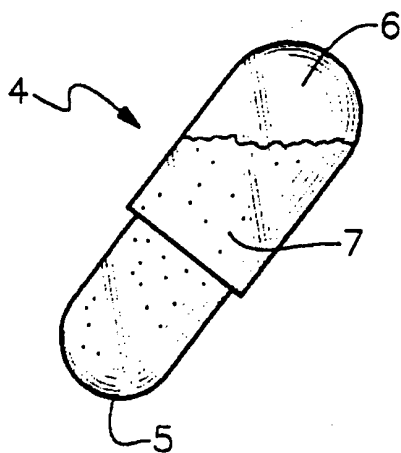


Fig. 2

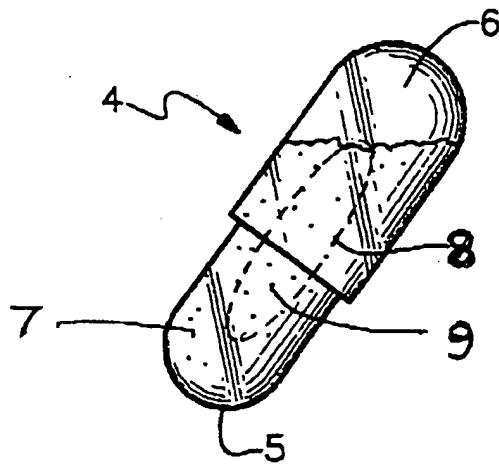


Fig. 3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 99 20 0677

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	EP 0 608 910 A (RHONE-POULENC) 3 August 1994	1-8,10, 11	B65D65/46
Y	* column 1, line 54 - column 4, line 49 * * column 8, line 30 - column 9, line 41 *	9	
X	EP 0 642 985 A (RHONE-POULENC) 15 March 1995 * claims 1-6; figures *	1,11	
X	EP 0 132 726 A (HENKEL) 13 February 1985 * claims; figures *	11	
Y	DE 195 37 671 A (BOSCH) 17 April 1997 * claim 6; figure *	9	
A	EP 0 011 502 A (UNILEVER) 28 May 1980 * page 4, line 22 - line 31; claim 1 *	9	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B65D
Place of search THE HAGUE		Date of completion of the search 17 June 1999	Examiner Newell, P
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.82 (P4/C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 99 20 0677

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

17-06-1999

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 608910 A	03-08-1994	GR 3024643 T	31-12-1997
		AP 348 A	28-07-1994
		AT 154564 T	15-07-1997
		AT 154565 T	15-07-1997
		AU 663492 B	12-10-1995
		AU 1533492 A	02-11-1992
		BR 9205858 A	28-06-1994
		CA 2107341 A	06-10-1992
		CN 1065436 A	21-10-1992
		CZ 9302063 A	16-03-1994
		DE 69220483 D	24-07-1997
		DE 69220483 T	15-01-1998
		DE 69220501 D	24-07-1997
		DE 69220501 T	05-02-1998
		DK 577693 T	05-01-1998
		DK 608910 T	29-12-1997
		EP 0577693 A	12-01-1994
		ES 2104906 T	16-10-1997
		ES 2106388 T	01-11-1997
		FI 934354 A	26-11-1993
		WO 9217382 A	15-10-1992
		GR 3024463 T	28-11-1997
		HU 65226 A	02-05-1994
		IL 101490 A	15-03-1995
		JP 6506173 T	14-07-1994
		MX 9201538 A	01-10-1992
		NZ 242248 A	27-01-1995
		PL 171812 B	30-06-1997
		PT 100349 A	29-04-1994
		RU 2099260 C	20-12-1997
		SK 107493 A	08-06-1994
EP 642985 A	15-03-1995	US 5222595 A	29-06-1993
		EP 0642986 A	15-03-1995
		EP 0642987 A	15-03-1995
		AP 342 A	03-06-1994
		AP 346 A	28-07-1994
		AP 349 A	29-07-1994
		AT 126496 T	15-09-1995
		AT 159226 T	15-11-1997
		AT 174568 T	15-01-1999
		AT 175166 T	15-01-1999
		AT 175167 T	15-01-1999
		AU 670233 B	11-07-1996
		AU 1539992 A	02-11-1992
		AU 1755192 A	02-11-1992

EPO FORM P459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 99 20 0677

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

17-06-1999

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 642985 A		AU 1762292 A	02-11-1992
		AU 682124 B	18-09-1997
		AU 3020095 A	26-10-1995
		AU 5223096 A	11-07-1996
		AU 5455596 A	01-08-1996
		BR 9205838 A	05-07-1994
		BR 9205843 A	26-07-1994
		BR 9205844 A	26-07-1994
		CA 2084306 A,C	05-10-1992
		CN 1066826 A,B	09-12-1992
		CN 1065575 A	28-10-1992
		CN 1068794 A,B	10-02-1993
		CZ 9302050 A	16-03-1994
		CZ 9302051 A	13-07-1994
		CZ 9302052 A	12-04-1995
		DE 69204159 D	21-09-1995
		DE 69204159 T	25-01-1996
		DE 69222760 D	20-11-1997
		DE 69222760 T	12-03-1998
		DE 69227923 D	28-01-1999
		DE 69228071 D	11-02-1999
		DE 69228072 D	11-02-1999
		DK 577702 T	25-09-1995
		EG 19977 A	31-10-1996
		WO 9217381 A	15-10-1992
		EP 0577702 A	12-01-1994
		EP 0579741 A	26-01-1994
		EP 0577755 A	12-01-1994
		ES 2076757 T	01-11-1995
		ES 2108116 T	16-12-1997
		ES 2128482 T	16-05-1999
		FI 934293 A	25-11-1993
		FI 934325 A	01-10-1993
		FI 934326 A	29-10-1993
		GR 3017210 T	30-11-1995
		HU 65187 A	02-05-1994
EP 132726 A	13-02-1985	DE 3326249 A	31-01-1985
		AT 37692 T	15-10-1988
		DE 3474432 A	10-11-1988
DE 19537671 A	17-04-1997	NONE	
EP 11502 A	28-05-1980	AR 229571 A	30-09-1983
		AU 534223 B	12-01-1984
		AU 5292379 A	22-05-1980

EPO FORM P0469

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 99 20 0677

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

17-06-1999

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 11502 A		BR 7908913 A	21-07-1981
		CA 1130694 A	31-08-1982
		WO 8001078 A	29-05-1980
		JP 60024838 B	14-06-1985
		JP 55500902 T	06-11-1980
		US 4348293 A	07-09-1982
		ZA 7906189 A	24-06-1981
<hr/>			

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

